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<thead>
<tr>
<th>Werkstoffmaterials</th>
<th>DIN</th>
<th>Wks-Nr.</th>
<th>AISI</th>
<th>ISO</th>
<th>Zusammensetzung composition</th>
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<tr>
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<tr>
<td>Niedrig legierte Stähle / low alloyed steels</td>
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<tr>
<td>Parmaco 2NiFe</td>
<td>≤ 0.10</td>
<td>1.50 – 2.50</td>
<td>≤ 0.50</td>
<td>bal.</td>
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<tr>
<td>Parmaco 7NiFe</td>
<td>≤ 0.10</td>
<td>6.00 – 8.00</td>
<td>≤ 0.50</td>
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<tr>
<td>Parmaco 4140</td>
<td>42CrMo4</td>
<td>1.7225</td>
<td>4140</td>
<td>0.30 – 0.50</td>
<td>0.90 – 1.20</td>
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<tr>
<td>Parmaco 4340</td>
<td>40NiCrMo6</td>
<td>1.6565</td>
<td>4340</td>
<td>0.30 – 0.50</td>
<td>0.70 – 0.90</td>
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<td>Parmaco 100Cr6</td>
<td>1000C6</td>
<td>1.3505</td>
<td>52100</td>
<td>0.80 – 1.05</td>
<td>1.30 – 1.60</td>
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<td>Schnellarbeitsstäbe / high speed steels</td>
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<td>Parmaco M2</td>
<td>5 6 5 2</td>
<td>1.3343</td>
<td>M2</td>
<td>0.8 – 1.05</td>
<td>3.75 – 4.50</td>
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<td>Parmaco 17/4PH</td>
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<td>1.4542</td>
<td>17-4PH</td>
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<td>Parmaco 410</td>
<td>X15Cr13</td>
<td>-1.4024</td>
<td>410</td>
<td>0.10 – 0.20</td>
<td>11.5 – 13.5</td>
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<tr>
<td>Parmaco 430F</td>
<td>X12CrMo17</td>
<td>-1.4104</td>
<td>430F</td>
<td>0.10 – 0.15</td>
<td>16.0 – 18.0</td>
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<td>Parmaco 410</td>
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<tr>
<td>Parmaco 430F</td>
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<td>430F</td>
<td>0.10 – 0.15</td>
<td>16.0 – 18.0</td>
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<td>Schwermetalle / high density alloys</td>
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<td>Hartmetalle / hard metals</td>
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<td>Nickelbasislegierung / Nickel-based alloy</td>
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